

Contextualization /Design Check-In

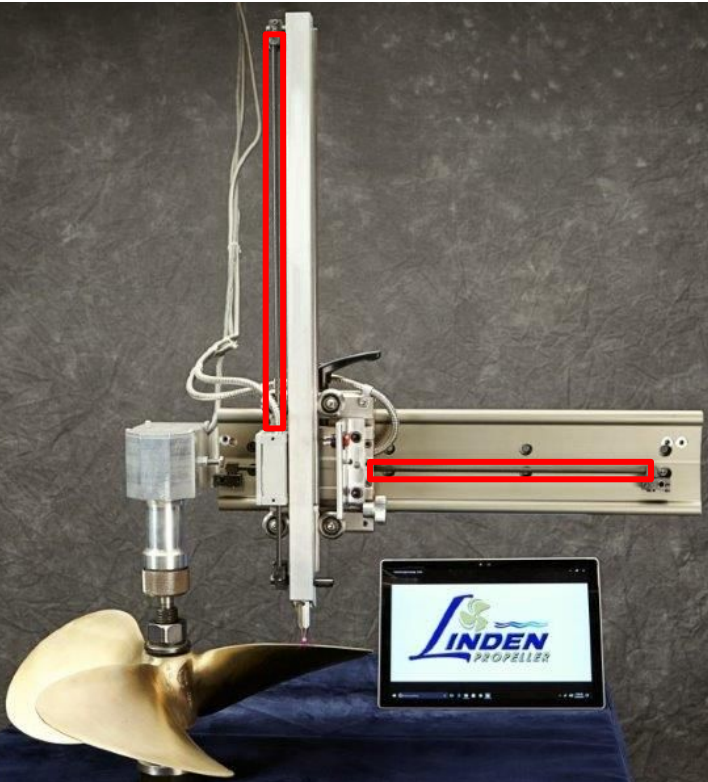
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Project: Laser Scan Readings for Propeller Measurement

Group: sdmay25-34



Project Overview



Project Name: Laser Scan Readings for Propeller Measurement

Goal: Replacing propeller measurement system of Linden Propeller

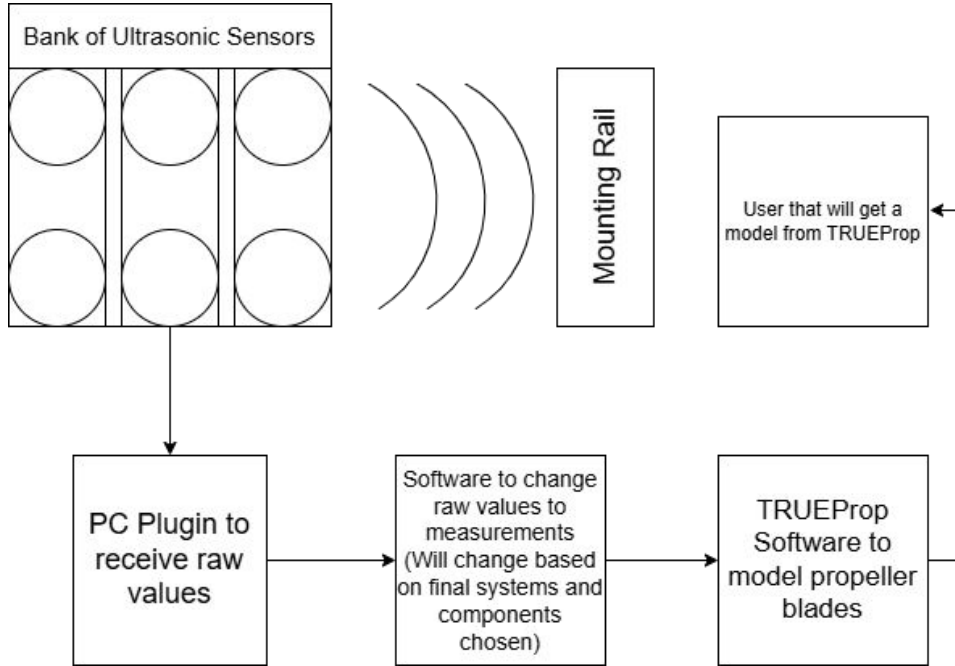
Reason for change:

- Carbon fiber rods attached to scales are brittle
- Expensive to replace/repair
- Extended lead times

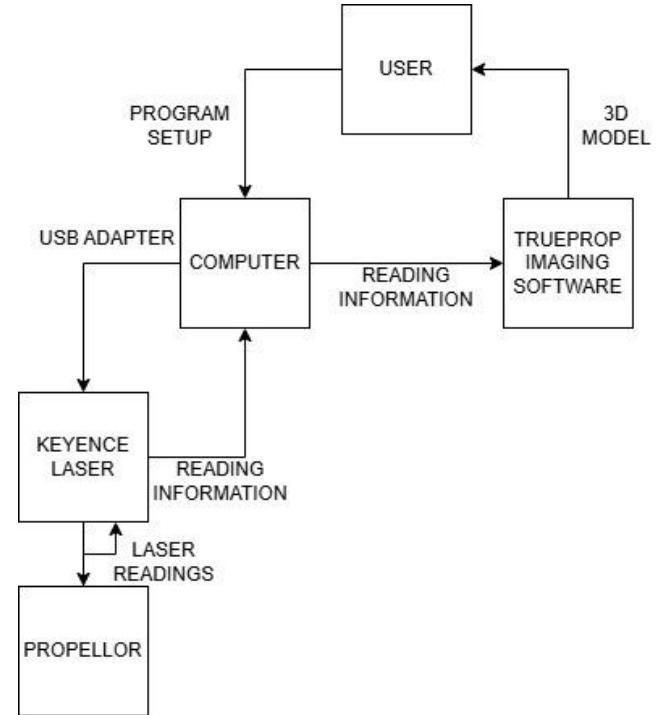


Current Design



Data Fusion Design



KEYENCE Design





Artifacts

Product Services and Design <i>What is the product?</i>	Unique Value Proposition <i>What makes this product unique?</i>	Product Advantages <i>What are the things that provide a leg up?</i>	Product Disadvantages <i>Where might drawbacks exist?</i>	User Pros <i>What do users like about the product?</i>	User Cons <i>What do users NOT like about the product?</i>
 <p>Creaform HandySCAN 3D</p>	<p>It's very fast and accurate as well as portable. The website says it can run at 1.3 million measurements per second.</p>	<p>It is faster and more accurate than most scanners. For someone measuring many different things, it is good that it is portable.</p>	<p>Very expensive and does not have a mount to set it up for constant use.</p>	<p>The accuracy of the scanning is desirable for most uses, but for extremely precise work, 0.025 mm is not accurate enough</p>	<p>It's not accurate enough; it needs some sort of tripod or mount, and for the price of about \$17500, the device is not worth it.</p>
 <p>ModelMaker H120 and MCAX S System</p>	<p>It is well suited to scanning complex objects and can handle molding sections. It comes mounted on a flexible arm so that users can move it around and easily scan objects</p>	<p>It comes with a mount included and can deal with sheet metal, which means that reflective surfaces are not a problem.</p>	<p>It is only accurate up to 7 micrometers, which is very good but not good enough for certain projects.</p>	<p>Good accuracy, already mounted on a durable and flexible arm. Can deal with reflective surfaces.</p>	<p>Very expensive. We could not find an exact price, but we estimate roughly \$15000 in cost due to the mount. It might also be slower than current systems</p>



Artifacts cont.

 <p>Magnescale BS78</p>	<p>This laser scale is highly accurate and comes with a mounting rail which provides stability and strength.</p>	<p>Much more accurate than other systems while also coming with its own setup. It also happens to be cheaper than other systems</p>	<p>Limited range for maximum accuracy. Small rail so adjustments might be necessary</p>	<p>The accuracy and the cheaper price tag are big bonuses</p>	<p>The fact that it comes on a mounted rail that is relatively small is a drawback.</p>
 <p>KEYENCE LK-G5000 Series</p>	<p>This laser sensor has a resolution of 5 nm, and an accuracy tolerance of 0.02%.</p>	<p>This sensor is the cheapest amongst the other options we've looked at, with more sufficient accuracy and durability.</p>	<p>Must download software to utilize the products.</p>	<p>Cheaper than alternatives and high accuracy.</p>	<p>Users must download separate software.</p>



Human

User Needs	KEYENCE Design	Data Fusion Design
<ul style="list-style-type: none">● Affordable: under \$1000● Durable: Able to withstand a shop environment● Accurate: Measure up to 5 micrometers● Adaptable: Needs to measure propeller blades with or without overlap	<ul style="list-style-type: none">● Affordable: Currently estimated at \$2500● Durable: Very durable, designed for use in shop environments● Accurate: Extremely accurate, well past 5 micrometers● Adaptable: Can easily be repositioned to measure overlap	<ul style="list-style-type: none">● Affordable: Currently estimated at around \$1000● Durable: Fairly durable, but multiple sensors leaves more room for damages● Accurate: Unsure about accuracy currently● Adaptable: Would only be used for x-axis measurements



Economic

Improvements

- More durable: can withstand a shop environment and has a smaller surface area
- Area: A smaller device means the current setup can be made smaller, which saves on cost
- Long term saving: with less repairs needed, less money is spent
- Production time: with less repairs needed, more time is spent in production

Drawbacks

- Initial cost: More expensive than current set up initially, requires a larger sum of money up front. This is justified because it saves much more money long-term
- Software: outside software may be required, resulting in workers needing to be taught. This is justified as it is simple software that allows for extreme accuracy



Technical

Internal

- No internal parts have been our design, any code will be relatively simple, just exporting numbers/measurements
- Internal software may be specific to a sensor, which we will be able to explain how it works with help from the sensors producer

External

- Simple setup with sensor(s), connection wires, and a computer
- Needs to be simple, as Mr. Linden sells this device to other shops and needs to explain how it works and how to use it



Conclusions

- Our current design(s) may not meet all specifications, but they meet the majority
- Any issues are currently being discussed and researched
- We are making good progress according to our schedule